

# FLORIDA SUPER STUCCO

*“Florida Made for Florida’s Trades”*

## PRODUCT NAME

FLORIDA SUPER STUCCO CEMENT  
High Strength Masonry Cement

## MANUFACTURER

**VULCAN MATERIALS COMPANY**  
FLORIDA ROCK DIVISION, CEMENT GROUP  
Customer Service 800-777-7071  
www.vulcanmaterials.com

## PRODUCT DESCRIPTION

Basic Use: **Portland Cement Plaster**

FLORIDA SUPER STUCCO is used to make a “SM” or “FSM” mortar as defined in ASTM C-926, “Application of Portland Cement Based Plaster”.

Limitations: FLORIDA SUPER STUCCO contains a water-repellent agent which is interground with the cement during finish grinding. No other additives are necessary.

FLORIDA SUPER STUCCO should be mixed only with clean sand and water unless prior testing has shown that the proposed job materials will produce the desired mortar.

Size: FLORIDA SUPER STUCCO is available in 34 Kilogram paper sacks containing a plastic moisture barrier and in bulk via pressurized air tankers.

## INSTALLATION

Mixing: Place (2/3) two-thirds of the required mixing water and (1/2) one half of the sand in the mixer. Next, add the FLORIDA SUPER STUCCO. Then add the remaining sand. Allow to mix for two minutes to permit the fluidizing effect of the air-entraining agent to become effective. Then add remaining water to obtain the desired flow. At no time should the mixer cover the top two inches of the mixer blades when they are at the apex of their travel.

FLORIDA SUPER STUCCO when mixed with the recommended volume of sand (ASTM C-897) will produce a stucco mix that will comply with the proportion requirements for the “Application of Portland Cement-Based Plaster, ASTM C-926”.

Plaster Coat	Super Stucco	Sand Volume	
		Parts	Shovels*
Scratch Coat	1 Bag	2½-4	16-28
Brown Coat	1 Bag	3-5	21-35
Finish Coat	1 Bag	2½-3	16-21

\*7 #2 shovels equals 1 cubic foot

The time required for adequate mixing after all ingredients are in the mixer depends upon the volume of material and the fluidity of the mix. Generally, five minutes is sufficient.

Insufficient mixing and/or sand can reduce the quality of the mortar. Overloading a mixer will reduce mortar quality regardless of length of mixing.

Retempering: To minimize retempering, mortar should not be mixed more than 15 minutes prior to use. Retempering will not adversely affect mortar quality if only evaporated water is replaced. Colored stucco should not be retempered.

Note: Freshly mixed cement, mortar, grout or concrete may cause minor skin irritation. Avoid direct contact where possible and wash exposed skin areas promptly with water. If any of the cementitious material gets into the eye, rinse immediately and repeatedly with water, and get prompt medical attention.

## AVAILABILITY

FLORIDA SUPER STUCCO is available throughout the state of Florida.

## TECHNICAL SERVICE

Trained and experienced FLORIDA SUPER STUCCO sales and technical representatives are strategically located in order to provide prompt, dependable technical service. For information and consultation, write or call collect the FLORIDA SUPER STUCCO Sales Office listed below.

## CERTIFICATION

Vulcan Materials Company certifies that all FLORIDA SUPER STUCCO when shipped from its mills or terminals will meet the current requirements of Specifications for Masonry Cement, ASTM C-91, and Federal Specifications SS-C-1960/1A. The company makes no guarantee of finished work. The user is responsible for following recommended practices.